



MICROCHIP

PIC16F87XA → PIC16F88X Migration

DEVICE MIGRATIONS

This document provides an overview of considerations for migrating from the PIC16F87XA product family to the PIC16F88X devices. When undertaking this migration, we recommended downloading data sheets and errata documents on these devices from our web site, located at <http://www.microchip.com>.

- Note 1:** This device has been designed to perform to the parameters of its data sheet. It has been tested to an electrical specification designed to determine its conformance with these parameters. Due to process differences in the manufacture of this device, this device may have different performance characteristics than its earlier version. These differences may cause this device to perform differently in your application than the earlier version of this device.
- 2:** The user should verify that the device oscillator starts and performs as expected. Adjusting the loading capacitor values and/or the Oscillator mode may be required.

Table 1 shows the considerations that must be taken into account when migrating from the PIC16F87XA to the PIC16F88X.

TABLE 1: PIC16F87XA → PIC16F88X MIGRATION DIFFERENCES

Functional Differences				
No.	Difference	H/W	S/W	Prog.
1	Ports A, B, and E		✓	
2	Weak pull-ups are individually configurable		✓	
3	WDT (Time-out period may be extended)		✓	
4	Timer1 with gate control		✓	
5	2 independent analog comparators	✓	✓	
6	ECCP and CCP		✓	
7	Additional A/D channels		✓	
8	Enhanced USART with auto-baud		✓	
9	Configuration Word		✓	
10	BOR voltage is selectable		✓	
11	Program Flash memory write		✓	
12	Parallel slave port	✓	✓	

Legend: H/W – Issues may exist with regard to the application circuit.
S/W – Issues may exist with regard to the user program.
Programming – Issues may exist with regard to programming the device.

CODE CONVERSION

The vast majority of the code that was developed for the PIC16F87XA family is portable to its corresponding PIC16F88X counterpart. However, in some cases, some changes may be required depending on which feature set is being used. To migrate source code to the PIC16F88X, the following steps must be performed:

1. Replace the PIC16F87XA include file with the corresponding PIC16F88X include file.
2. Configure the ANSEL and ANSELH registers to assure proper operation of PORTA, PORTB and PORTE. The ANSEL and ANSELH registers default state disables the digital input buffer forcing these port pins to always read as '0'.
3. Any source code that made use of the Parallel Slave Port (PSP) peripheral will need to be rewritten. The PSP peripheral does not exist in the PIC16F88X product family.
4. Make the necessary changes to the new or enhanced peripherals that are being used, as listed below.
5. Verify the Configuration bits are set properly.

PORTA

The ANSEL register is used to configure the Input mode of pins AN<7:0>, respectively. If an analog function is required on AN<4:0> the corresponding bit of the ANSEL register should be set. Once the ANSEL bit is set the digital input driver will be disabled and the corresponding PORTA bit, if read, will read as '0'. By default ANSEL is 0FFh. For a pin on PORTA to operate as a digital input, the corresponding ANSEL bit must be cleared. ANSEL has no effect on the output functionality of PORTA.

RA0 has the ULPWU (ultra low-power wake-up) multiplexed on the pin. The ULPWU is enabled by setting the ULPWUE bit of the PCON register. By default the ULPWU is off.

RA6 and RA7 are new pins for PORTA. In XT, HS or LP Clock modes these port pins will act as unimplemented pins and will read as '0'. In RCIO Clocking mode RA6 will function as an IO.

PORTB

The ANSELH register is used to configure the Input mode of pins AN<13:8>, respectively. If an analog function is required on AN<13:7> the corresponding bit of the ANSEL register should be set. Once the ANSELH bit is set, the digital input driver will be disabled and the corresponding PORTB bit, if read, will read as '0'. By default ANSELH is 0FFh. For a pin on PORTB to operate as a digital input, the corresponding ANSELH bit must be cleared. ANSELH has no effect on the output functionality of PORTB.

PORTE

The ANSEL register is used to configure the Input mode of pins AN<7:0>, respectively. If an analog function is required on AN<7:5> the corresponding bit of the ANSEL register should be set. Once the ANSEL bit is set, the digital input driver will be disabled and the corresponding PORTE bit, if read, will read as '0'. By default ANSEL is 0FFh. For a pin on PORTE to operate as a digital input, the corresponding ANSEL bit must be cleared. ANSEL has no effect on the output functionality of PORTE.

RE3 is a new input only pin to PORTE. When configured for external MCLR, RE3 acts as an unimplemented pin and always reads as '0'.

WEAK PULL-UPS ON PORTB

The weak pull-ups on PORTB now have individual control via the WPUB register. Clearing the RBPU bit of the OPTION register, the weak pull-up feature is enabled. By default all individual weak pull-ups will be enabled. No software changes should be needed for this feature to operate as intended.

INTERRUPT-ON-CHANGE PORTB

The IOC on PORTB now has individual control via the IOCB register. Setting the RBIE bit of the INTCON register enables the IOC feature. By default, all individual interrupt-on-change are disabled. For software compatibility the following should be written to the IOCB register:

EXAMPLE 1: COMPATIBILITY FOR INTERRUPT-ON-CHANGE PORTB

IOCB	b'11111111'
------	-------------

EXTENDED WATCHDOG TIMER (WDT)

The WDTCON register is a new register to allow more flexibility in the watchdog time-out period. The WDTCON register in conjunction with the shared prescaler of Timer0, allows the time-out period to vary from 1ms to 268 seconds. The default setting of the WDTCON register sets the time-out period to be 17 ms with no prescaler. No software changes are required to have the watchdog time-out period to stay the same.

TIMER1 WITH GATE ENABLE

Two bits have been added to the T1CON register which were previously unimplemented. Bit 6 (TMR1GE) selects if Timer1 is gated by the T1G pin and bit 7 (T1GINV) changes the T1G pin from being active-high to active-low. By default, TMR1GE is off. Source code must have bit 6 of T1CON cleared in order for Timer1 to not be effected by the TMR1GE function.

EXAMPLE 2: TIMER1 WITH GATE ENABLE

T1CON	b'xxxxxxx'
-------	------------

COMPARATOR MODULES

The comparator module has changed from the PIC16F87XA to the PIC16F88X. The Comparator modes have been removed in favor of having two independent comparators. Each comparator has a separate control register and the old CMCON register of PIC16F87XA no longer exists. For each Comparator mode, the new settings should be as follows:

- Note 1:** CMCON of the PIC16F87XA is in bank 1. CM1CON0, CM2CON0 and CM2CON1 of the PIC16F88X are in bank 2.
- 2: The SRCON register should be left in its default state of 00h.
 - 3: CVRCON register has been renamed VRCON and it was moved from address 9Dh to 97h in the memory map. The functionality of CVRCON has not changed.

EXAMPLE 3: MODE 000: COMPARATOR RESET

CM1CON0	b'00000000' (default)
CM2CON0	b'00000000' (default)
CM2CON1	02h (default)
ANSEL	b'xxxx1111'

EXAMPLE 4: MODE 001: ONE INDEPENDENT COMPARATOR WITH OUTPUT

CM1CON0	b'10100100'
CM2CON0	b'00000000' (default)
CM2CON1	02h (default)
ANSEL	b'xxxx1001'

EXAMPLE 5: MODE 010: TWO INDEPENDENT COMPARATORS

CM1CON0	b'100x0000'
CM2CON0	b'100x0001'
CM2CON1	02h (default)
ANSEL	b'xxxx1111'

EXAMPLE 6: MODE 011: TWO INDEPENDENT COMPARATORS WITH OUTPUTS

CM1CON0	b'101x0000'
CM2CON0	b'101x0001'
CM2CON1	02h (default)
ANSEL	b'xxxx1111'

EXAMPLE 7: MODE 100: TWO COMMON REFERENCE COMPARATORS

CM1CON0	b'100x0000'
CM2CON0	b'100x0001'
CM2CON1	02h (default)
ANSEL	b'xxxx1011'

Comparator 2 will not function properly if this is the mode previously used. The positive input of comparator 2 cannot be mapped to the positive input of comparator 1 via software. The following settings have the positive input of comparator 2 mapped to RA2.

EXAMPLE 8: MODE 101: TWO COMMON REFERENCE COMPARATORS WITH OUTPUTS

CM1CON0	b'101x0000'
CM2CON0	b'101x0001'
CM2CON1	02h (default)
ANSEL	b'xxxx1011'

Comparator 2 will not function properly if this is the mode previously used. The positive input of comparator 2 cannot be mapped to the positive input of comparator 1 via software. The following settings have the positive input of comparator 2 mapped to RA2.

EXAMPLE 9: MODE 110: FOUR INPUTS MUXPLEXED TO TWO COMPARATORS.

```
CM1CON0      b'100x0100'  
CM2CON0      b'100x0101'  
CM2CON1      32h  
ANSEL        b'xxxx1111'
```

Comparator 1 and comparator 2 may not function properly if this is the mode previously used. The negative input of comparator 1 can not be mapped to RA3 and the negative input of comparator 2 can not be mapped to RA2 via software. The following settings have the negative input of comparator 1 mapped to RA0 and the negative input of comparator 2 mapped to RA1.

EXAMPLE 10: MODE 111: COMPARATORS OFF

```
CM1CON0      b'00000000' (default)  
CM2CON0      b'00000000' (default)  
CM2CON1      02h (default)  
ANSEL        b'xxxx0000'
```

ANALOG-TO-DIGITAL CONVERTER

There are three major changes with the A/D module that affect the ADCON0 and ADCON1 registers.

1. One conversion clock select bit was removed from ADCON1, leaving 4 clock selections to time an A/D conversion.
2. One additional channel select bit was added to ADCON0 to allow selection of channels AN9-AN13.
3. The port Configuration bits of ADCON1 register have been removed. Determination of analog or digital for an individual pin is now provided by the ANSELH:ANSEL register pair. If an analog function is required on AN<13:0> the corresponding bit of the ANSELH:ANSEL register pair should be set. Once the bit is set, the digital input driver of the corresponding port pin will be disabled. By default ANSELH and ANSEL are 0FFh.

To implement these changes both ADCON0 and ADCON1 have been redefined. These registers along with the ANSELH and ANSEL registers will have to be reconfigured to get a proper conversion.

REGISTER 1: ADCON0

ADCS1	ADCS0	CHS3	CHS2	CHS1	CHS0	GO/DONE	ADON
bit 7							bit 0

Legend:

R = Readable bit

W = Writable bit

P = Programmable*

U = Unimplemented bit, read as '0'

-n = Value at POR

'1' = Bit is set

'0' = Bit is cleared

x = Bit is unknown

bit 7-6	ADCS<1:0> : A/D Conversion Clock Select bits 00 = Fosc/2 01 = Fosc/8 10 = Fosc/32 11 = FRC (clock derived from a dedicated internal oscillator = 500 kHz max.)
bit 5-2	CHS<3:0> : Analog Channel Select bits 0000 = AN0 0001 = AN1 . . 1101 = AN13 1110 = CVREF 1111 = Fixed Ref (0.6 volt fixed reference)
bit 1	GO/DONE : A/D Conversion Status bits 1 = A/D conversion cycle in progress. Setting this bit starts an A/D conversion cycle. This bit is automatically cleared by hardware when the A/D conversion has completed. 0 = A/D conversion completed/not in progress
bit 0	ADON : ADC Enable bit 1 = ADC is enabled 0 = ADC is disabled and consumes no operating current

REGISTER 2: ADCON1

ADFM	-	VCFG1	VCFG1	-	-	-	-
bit 7							bit 0

Legend:

R = Readable bit

W = Writable bit

P = Programmable*

U = Unimplemented bit, read as '0'

-n = Value at POR

'1' = Bit is set

'0' = Bit is cleared

x = Bit is unknown

bit 7	ADFM : A/D Conversion Result Format Select bit 1 = Right justified 0 = Left justified
bit 6	Unimplemented : Read as '0'
bit 5	VCFG1 : Voltage Reference bit 1 = VREF- pin 0 = VSS
bit 4	VCFG1 : Voltage Reference bit 1 = VREF+ pin 0 = VDD
bit 3-0	Unimplemented : Read as '0'

ECCP AND CCP MODULES

The only change to the CCP modules is in the PWM mode of CCP1. No changes have been made to the Capture or Compare modes of the CCP or ECCP. Bits 7 and 6 of the CCP1CON register, which were previously unimplemented, have been added to control the P1B, P1C and P1D outputs. These outputs are typically used for driving a Half Bridge or Full Bridge and are only active in CCP1's PWM mode. To disable the P1B, P1C and P1D outputs, bits 7 and 6 of CCP1CON should be cleared.

EXAMPLE 11: CLEARING CCP1CON BITS 7 AND 6

```
CCP1CON      b' 00xxxxxx'
```

EUSART WITH AUTO-BAUD

The baud rate of EUSART is controlled by the 16-bit SBRGH:SPBRG register pair. Previously the AUSART baud rate was controlled by the 8-bit SPBRG register. To have the EUSART operate at the same baud rate of the AUSART, both the SPBRGH and the BRG16-bit of the BAUDCTL register must be cleared.

The EUSART also incorporates Auto-Baud Detection. Auto-baud is controlled exclusively by the BAUDCTL register and the SENDB bit of TXSTA. To disable this feature both the SENDB bit of the TXSTA register and the BAUDCTL register must remain cleared.

EXAMPLE 12:

```
TXSTA      b' xxxx0xxx'  
SPBRGH     b' 00000000'  
BAUDCTL    b' 00000000'
```

PROGRAM FLASH MEMORY WRITE

	PIC16F87XA	PIC16F882/ 883/884	PIC16F886/887
Erase Size	4 words	16 words	16 words
Write Block Size	4 words	4 words	8 words

Writing to program memory for the PIC16F88X parts is performed in multiple block write to a row. A block consists of either four or eight words of sequential addresses and a row is defined as 16 words with the first address as $\text{EEADR}_{<3:0>}=0000$. To write a row, you must write blocks sequentially starting at the first address of the row. The first block written to a row erases the entire row. Consecutive block writes to the same row will not cause an additional row erase. All other aspects of the Program Flash Memory Write remain the same.

CONFIGURATION WORDS

The Configuration Word of the PIC16F87XA product family has been expanded to two Configuration Words. Below are the definitions of the two Configuration Words for the PIC16F88X product family, verify they are set properly.

BROWN OUT DETECT

The Brown-out Detect circuit now has 2 separate voltages in which it can operate at, either 2.1 volts or 4.0 volts. Determination of the Brown-out trip point is determined by the setting of the BOR4 bit of Configuration Word 2. To enable the Brown-out Detect, there are now 3 different modes:

EXAMPLE 13: BROWN-OUT RESET - CONFIGURATION WORD 1

bit 9-8 BOREN_{<1:0>}: Brown-out Reset Selection bits⁽¹⁾

11 = BOR enabled

10 = BOR enabled during operation and disabled in Sleep

01 = BOR controlled by SBORN bit of the PCON register

00 = BOR disabled

Note 1: It is recommended for compatibility to have the BOREN_{<1:0>} set to '11'.

REGISTER 3: CONFIG: CONFIGURATION WORD REGISTER

—	—	DEBUG	LVP	FCMEN	IESO	BOREN1	BORENO
bit 15				bit 8			

CPD	CP	MCLRE	PWRTE	WDTE	FOSC2	FOSC1	FOSC0
bit 7				bit 0			

Legend:

R = Readable bit

W = Writable bit

P = Programmable¹

U = Unimplemented bit, read as '0'

-n = Value at POR

'1' = Bit is set

'0' = Bit is cleared

x = Bit is unknown

bit 15-14	Unimplemented: Read as '1'
bit 13	DEBUG: In-Circuit Debugger Mode bit 1 = In-Circuit Debugger disabled, RB6/CSPCLK and RB7/ICSPDAT are general purpose I/O pins 0 = In-Circuit Debugger enabled, RB6/CSPCLK and RB7/ICSPDAT are dedicated to the debugger
bit 12	LVP: Low Voltage Programming Enable bit 1 = RB3/PGM pin has PGM function, low voltage programming enabled 0 = RB3 pin is digital I/O, HV on MCLR must be used for programming
bit 11	FCMEN: Fail-Safe Clock Monitor Enabled bit 1 = Fail-Safe Clock Monitor is enabled 0 = Fail-Safe Clock Monitor is disabled
bit 10	IESO: Internal External Switchover bit 1 = Internal External Switchover mode is enabled 0 = Internal External Switchover mode is disabled
bit 9-8	BOREN<1:0>: Brown-out Reset Selection bits ⁽¹⁾ 11 = BOR enabled, SBOREN bit disabled 10 = BOR enabled during operation and disabled in Sleep, SBOREN bit disabled 01 = BOR controlled by SBOREN bit of the PCON register 00 = BOR and SBOREN bits disabled
bit 7	CPD: Data Code Protection bit ⁽²⁾ 1 = Data memory code protection is disabled 0 = Data memory code protection is enabled
bit 6	CP: Code Protection bit ⁽³⁾ 1 = Program memory code protection is disabled 0 = Program memory code protection is enabled
bit 5	MCLRE: MCLR pin function select bit ⁽⁴⁾ 1 = MCLR pin function is MCLR 0 = MCLR pin function is digital input, MCLR internally tied to VDD
bit 4	PWRTE: Power-up Timer Enable bit 1 = PWRT disabled 0 = PWRT enabled
bit 3	WDTE: Watchdog Timer Enable bit 1 = WDT enabled 0 = WDT disabled and can be enabled by SWDTEN bit of the WDTCON register
bit 2-0	FOSC<2:0>: Oscillator Selection bits 111 = EXTRC oscillator: External RC on RA5/OSC1/CLKIN, CLKOUT function on RA4/OSC2/CLKOUT pin 110 = EXTRCIO oscillator: External RC on RA5/OSC1/CLKIN, I/O function on RA4/OSC2/CLKOUT pin 101 = INTOSC oscillator: CLKOUT function on RA4/OSC2/CLKOUT pin, I/O function on RA5/OSC1/CLKIN 100 = INTOSCI oscillator: I/O function on RA4/OSC2/CLKOUT pin, I/O function on RA5/OSC1/CLKIN 011 = EC: I/O function on RA4/OSC2/CLKOUT pin, CLkin on RA5/OSC1/CLKIN 010 = HS oscillator: High-speed crystal/resonator on RA4/OSC2/CLKOUT and RA5/OSC1/CLKIN 001 = XT oscillator: Crystal/resonator on RA4/OSC2/CLKOUT and RA5/OSC1/CLKIN 000 = LP oscillator: Low-power crystal on RA4/OSC2/CLKOUT and RA5/OSC1/CLKIN

Note 1: Enabling Brown-out Reset does not automatically enable Power-up Timer.

2: The entire data EEPROM will be erased when the code protection is turned off.

3: The entire program memory will be erased when the code protection is turned off.

4: When MCLR is asserted in INTOSC or RC mode, the internal clock oscillator is disabled.

REGISTER 4: CONFIG2: CONFIGURATION WORD REGISTER 2

—	—	—	—	—	WRT1	WRT0	BOR4V
bit 15							bit 8

—	—	—	—	—	—	—	—
bit 7							bit 0

Legend:

R = Readable bit

W = Writable bit

P = Programmable'

U = Unimplemented bit, read as '0'

-n = Value at POR

'1' = Bit is set

'0' = Bit is cleared

x = Bit is unknown

bit 15-11

Unimplemented: Read as '1'

bit 10-9

WRT<1:0>: Flash Program Memory Self Write Enable bits

PIC16F883/PIC16F884

00 = 0000h to 07FFh write-protected, 0800h to 0FFFh may be modified by EECON control

01 = 0000h to 03FFh write-protected, 0400h to 0FFFh may be modified by EECON control

10 = 0000h to 00FFh write-protected, 0100h to 0FFFh may be modified by EECON control

11 = Write protection off

PIC16F886/PIC16F887

00 = 0000h to 0FFFh write-protected, 1000h to 1FFFh may be modified by EECON control

01 = 0000h to 07FFh write-protected, 0800h to 1FFFh may be modified by EECON control

10 = 0000h to 00FFh write-protected, 0100h to 1FFFh may be modified by EECON control

11 = Write protection off

PIC16F882

00 = 0000h to 07FFh write-protected, entire program memory is write protected

01 = 0000h to 03FFh write-protected, 0100h to 07FFh may be modified by EECON control

10 = 0000h to 00FFh write-protected, 0100h to 07FFh may be modified by EECON control

11 = Write protection off

bit 8

BOR4V: Brown-out Reset Selection bit

0 = Brown-out Reset set to 2.1V

1 = Brown-out Reset set to 4.0V

bit 7-0

Unimplemented: Read as '1'

Note the following details of the code protection feature on Microchip devices:

- Microchip products meet the specification contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is one of the most secure families of its kind on the market today, when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods used to breach the code protection feature. All of these methods, to our knowledge, require using the Microchip products in a manner outside the operating specifications contained in Microchip's Data Sheets. Most likely, the person doing so is engaged in theft of intellectual property.
- Microchip is willing to work with the customer who is concerned about the integrity of their code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of their code. Code protection does not mean that we are guaranteeing the product as "unbreakable."

Code protection is constantly evolving. We at Microchip are committed to continuously improving the code protection features of our products. Attempts to break Microchip's code protection feature may be a violation of the Digital Millennium Copyright Act. If such acts allow unauthorized access to your software or other copyrighted work, you may have a right to sue for relief under that Act.

Information contained in this publication regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications. MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION, INCLUDING BUT NOT LIMITED TO ITS CONDITION, QUALITY, PERFORMANCE, MERCHANTABILITY OR FITNESS FOR PURPOSE. Microchip disclaims all liability arising from this information and its use. Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights.

Trademarks

The Microchip name and logo, the Microchip logo, Accuron, dsPIC, KEELOQ, microID, MPLAB, PIC, PICmicro, PICSTART, PRO MATE, PowerSmart, rfPIC, and SmartShunt are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

AmpLab, FilterLab, Migratable Memory, MXDEV, MXLAB, SEEVAL, SmartSensor and The Embedded Control Solutions Company are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Analog-for-the-Digital Age, Application Maestro, CodeGuard, dsPICDEM, dsPICDEM.net, dsPICworks, ECAN, ECONOMONITOR, FanSense, FlexROM, fuzzyLAB, In-Circuit Serial Programming, ICSP, ICEPIC, Linear Active Thermistor, Mindi, MiWi, MPASM, MPLIB, MPLINK, PICtail, PICDEM, PICDEM.net, PICLAB, PICtail, PowerCal, PowerInfo, PowerMate, PowerTool, REAL ICE, rFLAB, rfPICDEM, Select Mode, Smart Serial, SmartTel, Total Endurance, UNI/O, WiperLock and ZENA are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

SQTP is a service mark of Microchip Technology Incorporated in the U.S.A.

All other trademarks mentioned herein are property of their respective companies.

© 2006, Microchip Technology Incorporated, Printed in the U.S.A., All Rights Reserved.

 Printed on recycled paper.

**QUALITY MANAGEMENT SYSTEM
CERTIFIED BY DNV
=ISO/TS 16949:2002=**

Microchip received ISO/TS-16949:2002 certification for its worldwide headquarters, design and wafer fabrication facilities in Chandler and Tempe, Arizona, Gresham, Oregon and Mountain View, California. The Company's quality system processes and procedures are for its PIC® 8-bit MCUs, KEELOQ® code hopping devices, Serial EEPROMs, microperipherals, nonvolatile memory and analog products. In addition, Microchip's quality system for the design and manufacture of development systems is ISO 9001:2000 certified.



MICROCHIP

WORLDWIDE SALES AND SERVICE

AMERICAS

Corporate Office
2355 West Chandler Blvd.
Chandler, AZ 85224-6199
Tel: 480-792-7200
Fax: 480-792-7277
Technical Support:
<http://support.microchip.com>
Web Address:
www.microchip.com

Atlanta

Duluth, GA
Tel: 678-957-9614
Fax: 678-957-1455

Boston

Westborough, MA
Tel: 774-760-0087
Fax: 774-760-0088

Chicago

Itasca, IL
Tel: 630-285-0071
Fax: 630-285-0075

Dallas

Addison, TX
Tel: 972-818-7423
Fax: 972-818-2924

Detroit

Farmington Hills, MI
Tel: 248-538-2250
Fax: 248-538-2260

Kokomo

Kokomo, IN
Tel: 765-864-8360
Fax: 765-864-8387

Los Angeles

Mission Viejo, CA
Tel: 949-462-9523
Fax: 949-462-9608

Santa Clara

Santa Clara, CA
Tel: 408-961-6444
Fax: 408-961-6445

Toronto

Mississauga, Ontario,
Canada
Tel: 905-673-0699
Fax: 905-673-6509

ASIA/PACIFIC

Asia Pacific Office
Suites 3707-14, 37th Floor
Tower 6, The Gateway
Habour City, Kowloon
Hong Kong
Tel: 852-2401-1200
Fax: 852-2401-3431

Australia - Sydney
Tel: 61-2-9868-6733
Fax: 61-2-9868-6755

China - Beijing
Tel: 86-10-8528-2100
Fax: 86-10-8528-2104

China - Chengdu
Tel: 86-28-8665-5511
Fax: 86-28-8665-7889

China - Fuzhou
Tel: 86-591-8750-3506
Fax: 86-591-8750-3521

China - Hong Kong SAR
Tel: 852-2401-1200
Fax: 852-2401-3431

China - Qingdao
Tel: 86-532-8502-7355
Fax: 86-532-8502-7205

China - Shanghai
Tel: 86-21-5407-5533
Fax: 86-21-5407-5066

China - Shenyang
Tel: 86-24-2334-2829
Fax: 86-24-2334-2393

China - Shenzhen
Tel: 86-755-8203-2660
Fax: 86-755-8203-1760

China - Shunde
Tel: 86-757-2839-5507
Fax: 86-757-2839-5571

China - Wuhan
Tel: 86-27-5980-5300
Fax: 86-27-5980-5118

China - Xian
Tel: 86-29-8833-7250
Fax: 86-29-8833-7256

ASIA/PACIFIC

India - Bangalore
Tel: 91-80-4182-8400
Fax: 91-80-4182-8422

India - New Delhi
Tel: 91-11-4160-8631
Fax: 91-11-4160-8632

India - Pune
Tel: 91-20-2566-1512
Fax: 91-20-2566-1513

Japan - Yokohama
Tel: 81-45-471-6166
Fax: 81-45-471-6122

Korea - Gumi
Tel: 82-54-473-4301
Fax: 82-54-473-4302

Korea - Seoul
Tel: 82-2-554-7200
Fax: 82-2-558-5932 or
82-2-558-5934

Malaysia - Penang
Tel: 60-4-646-8870
Fax: 60-4-646-5086

Philippines - Manila
Tel: 63-2-634-9065
Fax: 63-2-634-9069

Singapore
Tel: 65-6334-8870
Fax: 65-6334-8850

Taiwan - Hsin Chu
Tel: 886-3-572-9526
Fax: 886-3-572-6459

Taiwan - Kaohsiung
Tel: 886-7-536-4818
Fax: 886-7-536-4803

Taiwan - Taipei
Tel: 886-2-2500-6610
Fax: 886-2-2508-0102

Thailand - Bangkok
Tel: 66-2-694-1351
Fax: 66-2-694-1350

EUROPE

Austria - Wels
Tel: 43-7242-2244-39
Fax: 43-7242-2244-393

Denmark - Copenhagen
Tel: 45-4450-2828
Fax: 45-4485-2829

France - Paris
Tel: 33-1-69-53-63-20
Fax: 33-1-69-30-90-79

Germany - Munich
Tel: 49-89-627-144-0
Fax: 49-89-627-144-44

Italy - Milan
Tel: 39-0331-742611
Fax: 39-0331-466781

Netherlands - Drunen
Tel: 31-416-690399
Fax: 31-416-690340

Spain - Madrid
Tel: 34-91-708-08-90
Fax: 34-91-708-08-91

UK - Wokingham
Tel: 44-118-921-5869
Fax: 44-118-921-5820